

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP								
DEPT :-	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	

KAIZEN IDEA SHEET

CELL 02 | CELL NAME:-Drum change | MACHINE / STAGE :-markers. | OPERATION :-All stages

KAIZEN THEME :-To reduce the possibility of missing of markers of final inspector.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-Due to no proper Resting location for the markers.



BEFORE

IDEA :-Location should be proper for the markers.

COUNTERMEASURE:- Provide the proper Location for markers so that marker will not miss from there place.



AFTER

WHY-WHY ANALYSIS :-
 WHY 1:Possibility of missing of marker.
 Why 2 :- No proper resting location of the markers

ROOT CAUSE :-No proper resting location of the Marker.

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

BENCHMARK	Possibility of missing
TARGET	No possibility
KAIZEN START	14.11.2016
KAIZEN FINISH	16.11.2016

TEAM MEMBERS :-
 Abhijeet, KAUSHAL,Krishanpal.

BENEFITS :-
 Gauge not damage

KAIZEN SUSTENANCE

WHAT TO DO :-Check condition of pad

HOW TO DO :- Visual

FREQUENCY :-Monthly

COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
200	300	500

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			