IPM CIRCLE NAME :- LOSS NO./STEP P Q N KAZEN IDEA SHEET CELL 02 CELL NAME:-Drum change MACHINE / STAGE :-markers. OPERATION :-All stages KAIZEN THEME :-To reduce the possibility of missing of markers of final inspector. IDEA :-Location should be proper for the markers. OPERATION :-All stages WIDELY/DEEP(Y:- IDEA :-Location should be proper for the markers. IDEA :-Location for markers so that marker will not mis from there place. IDEA :-Location for markers so that marker will not mis from there place. IDEA :-Location for markers. IDEA :-Location for markers. PROBLEM / PRESENT STATUS :-Due to no proper Sesting location of the markers. IDEA :-Location for markers so that marker will not mis from there place. IDEA :-Location for markers. IDEA :-Location for markers. WHY WHY ANALYSIS :- RESULT :-S s maintained. KAIZEN START IAL SIGN FOR HORES (IDEA) WHY :Prossibility of missing of marker. RESULT :-S s maintained. HOW TO DO :-Check condition of pad WHY :Prossibility of missing of marker. RESULT :-S s maintained. HOW TO DO :- Visual WHY :Prossibility of missing of marker. RESULT :-S s maintained. HOW TO DO :- Visual Marker, Resonance IDEA :- Location of the markers IDEA :- Location of the mark		TPM CIRCLE NO :-	ACTIVITY			QM	PM JH	SHE	ОТ	DM	E&T					
CELL 02 CELL MALE: Drum change MACHINE / STAGE : markers. OPERATION : All stages KAIZEN THEME : To reduce the possibility of missing of markers of final inspector. IDEA :-Location should be proper for the markers. EPROEMARK Possibility of missing of markers of final inspector. WDELY/DEEPLY:- COUNTERMEASURE: Provide the proper Location for markers so that marker will not miss from there place. EPROEMARKES :- TABLET INJSH IS.11.2016 Resting location for the markers. IDEA :-Location for markers so that marker will not miss from there place. TABLET INJSH IS.11.2016 TABLET INJSH IS.11.2016 REFORE EPROEMARKES :- Abhiget, KAUSHAL,Krishangal. IDEA :-Location for markers so that marker will not miss from there place. TABLET INJSH IS.11.2016 WHY WY ANALYSIS :- REFORE AFTER WHAT TO DO :-Check condition of pad WHY 1:Possibility of missing of marker. RESULT :-S s maintained. WHAT TO DO :- Check condition of pad WHY 1:Possibility of missing location of the markers RESULT :-S s maintained. Martmet.con decimal decima					_				_			k			JEET	
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